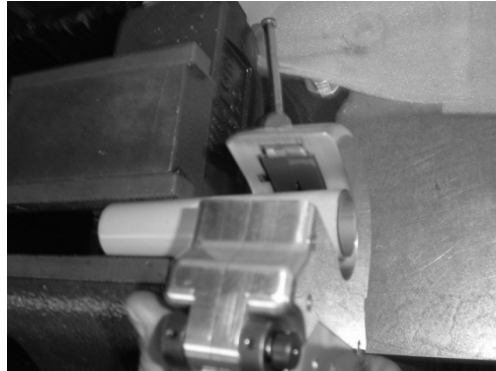




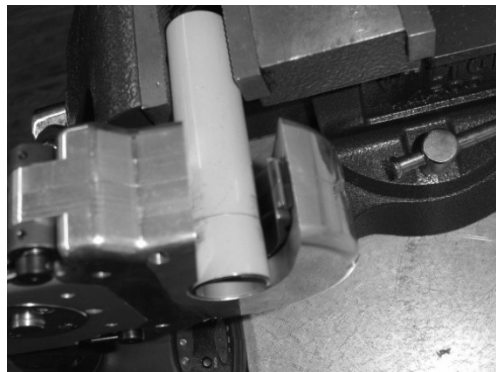
TC-2 TUBE CUTTING AND BLADE CHANGING PROCEDURE

Note: This procedure is intended to help you to properly utilize tool before formal manual is completed. All instruction for battery charging and general maintenance for the tool are same as for the TC-1 product. Please read TC-1 manual first.

1. Place tool in “cutting ready” mode by reversing Forward/Reverse switch to make tool to stop in cutting head (CH) open position. Flip switch to forward (cutting) direction.
2. Place CH over tube by snapping tool on the tube till tube touches rollers. Be careful not to wiggle tool that can damage blade.



3. Start cutting by slowly pressing on Power Switch to make CH to rotate around tube. Rotate CH slowly for first turn to allow blade to make first complete cut groove. Do not force tool. Let tool align itself on the tube to get square cut. Forcing tool out of square plane can damage blade and result in out of square cut.



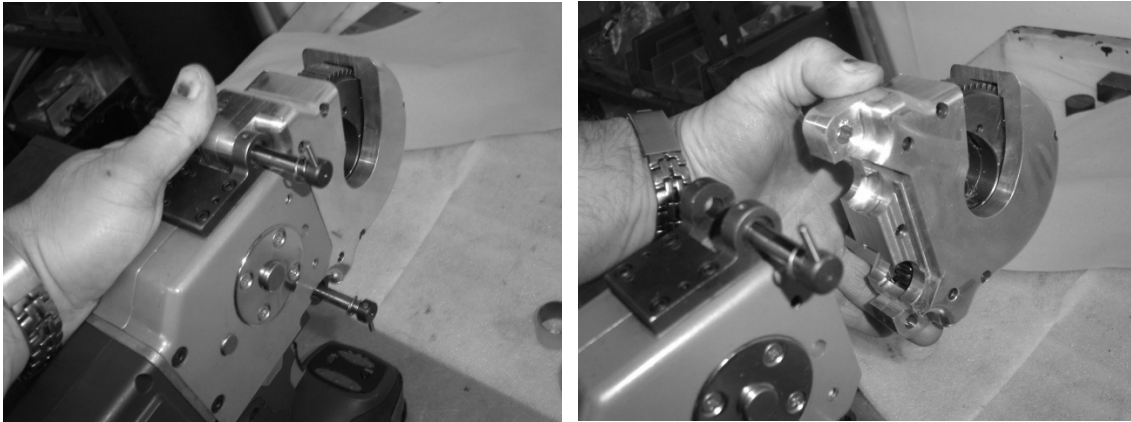
4. Continue pressing Power Switch to increase speed of the CH. Do not stop cutting before tube is completely severed. Remove tool from tube and reverse CH to make it ready for next cut. Periodically clean CH rollers and blade from shavings or paint particles by blowing it with compressed air in “ready to cut” position.

5. Blade change should be done in position where blade pin is positioned in the CH housing opening. Unscrew setscrew and push pin out by entering hex screwdriver (included) in the smaller hole that aligns with blade center. Move blade by fingers to make pin to align with larger hole so it can be extracted. Insert



new blade and push pin back through larger hole. Check that blade moves free under spring return when pressed by finger. Screw back setscrew to cover pin pass hole.

6. Changing CH will be possible when CH opening is aligned with one of the idler gears (CH teeth are not in mesh with one of the idle gears). Slightly push in lock pins and rotate for 90 degree and pull out pins holding CH with other hand. Remove CH by pulling it from the tool hinges.



WARNING:

REMOVE BATTERY ANY TIME YOU CHANGING BLADES TO AVOID ACCIDENTAL TRIGGER ACTIVATION AND INJURY. STAY CLEAR FROM ROTATING PARTS, AVOID PINCHING POINTS AND WEAR APPROPRIATE SAFETY GEAR TO AVOID INJURY