



ADJUSTMENT OF CUTTING FORCE

- 1. Insert supplied allen wrench into the tension adjustment screw.**
Be sure the “forward-reverse” switch is in center lock position to prevent accidental powering of the tool.
- 2. Turn tension adjustment screw to adjust cutting force.**
 - **Clockwise for harder materials**
 - **Counter Clockwise for softer materials**Be sure to do test cut before attempting to adjust cutting force. The right amount of tension adjustment depends on materials to be cut, shape of the cutting blade, and prior experience of the operator.
- 3. Remove adjusting wrench, unlock power switch.**